

SOUTH PRODUCTION NOTES

Aug 12, 2015
Day Shift notes

BASF EMPLOYEES
259 Last Recordable
193 Last Lost Time

Freight Elevator in 31 is temporarily repaired. Please see instructions before using.

#1 MED / AI 3952:

Started making batches on midnights. It is taking about 3 hr to get a batch to the hopper.
The purge time for the powder room system has been extended.

#1 RC / AI 3952:

Feed as material is available. Wait until we get a few bags off the MED before starting to feed calciner. If afternoon and midnight batches run OK, perform walkthrough of calciner and start feed.

Trimer: Stage 3 was inspected and no issues found.

#2 MED line / Cu 0860:

Holding for engineering. See instructions in powder room for which lots are available per Justin.

#2 RC/ Cu 0860:

All material that was made over the weekend has been fed to the calciner. Samples in the lab.

#3 MED line / D-1702:

Continue batches.

#3 RC / D-1702:

Feeding continue. Need to get to Lot 61 bag 2+

#4 RC / D-0222 next

Per Bill Grodecki, performing temperature "shock" by running calciner temps to 900 degrees, then back down again and repeating two more times. As of late afternoon shift Tuesday, bringing temps down 2nd time. Repeat one more temp raise and then down again to cool and inspect for additional cleaning needs.

Please take Title V reading for the DC 4A/4B at the collectors. There is a discrepancy in the readings on the control room computers.

#5 RC / Cu 3818:

Continue to feed. Replaced the after filter for the feed end vacumax late on first shift.

#6 RC & Dryer / D 1756

We are getting some discharge from the exhaust pipe.
Dryer was relit and calciner exhaust to SLY was adjusted (lowered). Feed was restarted at approximately 8:00 pm Tuesday and SLY discharge was minimal. Monitor overnight and check in morning (John Bodmann was notified, need him to evaluate level of discharge). Also, SLY water auto-refill appears to not be working...work order submitted.

West Pfaudler / D-0222

Continue batches.
Base material is here and has been moved up to 3rd floor.

East Pfaudler/ D 1756:

Buggies are full and in HC-11, and pfaudler/hopper both full.
Use Shirmer to perform buggy lift / refill buggies / re-lift to 2nd floor.
See change order sheet for new water pickup for lot 55 and 56 in the MOD.

6 Tank:

Tank empty

7 Tank: KLP solution

Need to fill out Tank sheet every shift.

National Dryer / D-0222

Continue

PK Blender: 3915 Pill Mix

Nothing worked on midnight shift
Early on afternoon shift Tuesday operator tried starting batch but had high dp reading and could not get the DC in range. Soon after, he was pulled to work on Strikes. Need to inspect bags and try to get pressure drop lowered, then work on batches of pill mix. If dp does not stay in range, may have a bag issue (might need to inspect the bags, if not already done).

Need to keep bldg 9 clean as have the repack equipment is still set up. Only bring material that you will use in your shift so that it does not clutter the area.

Abbe Blender:

Tagged out of service until gate is repaired.

Tower 3 / QVAM:

Unloaded and reloaded, restarted.

Tower 6 / Cu 0860:

Reloaded with 0860 after confirming lots with Kristen. Running.

North Screener / Cu 0860:

Continue switching the screener over to Cu 0860.

South Screener / DPT 0101 done, E 474 next:

DPT finished, need to break down and clean up for E 474

#2662 (west) Pill Machine / AI-3915:

Need Page to install pipe, and then we need to finish making connections. Should be running at the end of day shift.

Need DC connections re-installed DL-Page needed to make a new pc of piping that should be installed on Wednesday day shift.

#2664 (east) Pill Machine / AI-3915:

Pill machine is running.

TK #2 / V 2010:

Done, Bringing down temps and shutting off.

TK #4 / Cu 0540:

Kiln was started loading late on afternoon shift on Sunday.

The correct screens have been found.

We are starting on bag 7 of lot #14.

Dust collector has been unlocked and is ready to go.

Harrop Kiln / AI 3920:

Out of material.

Building 27 Belt Filter / 5020:

Belt has been washed and tank is MT. Need the bismuth line finished and unlocked.

Pump repaired, and batch was finished.

Last of the shepherd copper was brought over from the shipping. We have approx. 10 totes then we will need copper from the north end.

PRODUCTION PRIORITIES:

- 1) West Pfaudler**
- 2) South Precip/Dry**
- 3) Horne Tableting**
- 4) #6RC/East Pfaudler**
- 5) #2 RC NORTH**
- 6) #4 Calciner**
- 7) #3 MED/#3RC**
- 8) #5 Calciner**
- 9) #4 Tunnel Kiln**
- 10) #2 MED/#2 RC**
- 11) Kneader NORTH**
- 12) Reduction Towers**